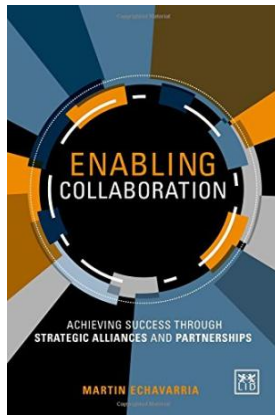


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ENABLING COLLABORATION: ACHIEVING SUCCESS THROUGH STRATEGIC ALLIANCES AND PARTNERSHIPS



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