



## Pattern Making, a Practical Treatise Embracing the Main Types of Engineering Construction, by a Foreman Pattern Maker [J.G. Horner].

By Joseph Gregory Horner

Rarebooksclub.com, United States, 2012. Paperback. Book Condition: New. 246 x 189 mm. Language: English . Brand New Book \*\*\*\*\* Print on Demand \*\*\*\*\*.This historic book may have numerous typos and missing text. Purchasers can download a free scanned copy of the original book (without typos) from the publisher. Not indexed. Not illustrated. 1885 Excerpt: .around, and see that the loam he throws against its face is of the proper consistence. Fig. 226 shows half a section of the middle part of mould. In cranes of heavy construction it is common to have two chains winding at once, one from each end of the barrel. This means a double spiral, right and left-handed (Fig. 227), and, of course, two guiding-screws, one cut to a right-hand, the other in a lefthand direction. The grooved board also will be only half the length of the other, and will strike the two screws distinct. 1 1 Fig. 227. !! Thus, say the screw commencing at the centre of the barrel and running upwards is right-handed, while the other running downwards is left-handed. The grooved board will be screwed on first for the top screw, and the right-hand guiding-screw put in the bottom. When it...



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